

TYPE APPROVAL CERTIFICATE

This is to certify:

That the Clutch and Friction Brake Coupling for Shaft

with type designation(s)

Series: 0-021-33.-, 0-021-007.-, 0-021-067.-, 0-002-83.-, 0-002-33.- and 0-002-88.-

Issued to

Ortlinghaus-Werke GmbH
Wermelskirchen, Nordrhein-Westfalen, Germany

is found to comply with

DNV GL rules for classification – Ships
DNV GL rules for classification – High speed and light craft

Application :

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV GL.

Issued at **Hamburg** on **2018-07-12**

for **DNV GL**

This Certificate is valid until **2023-07-11**.

DNV GL local station: **Essen**

Approval Engineer: **Stanislav Avanesov**

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Burkhard Lilienthal
Head of Section

This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid. The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.



Product description

Oil pressure operated multidisc clutch.

Application/Limitation

The clutches are approved for main propulsion (incl. ice class notations) and auxiliary purposes, based on an oil operating pressure of 20 bar for the 0-021.33.- size 55 , 25 bar for the remaining sizes fo the 0-021.33.- serie and 24 bar for the 0-002-83.-, 0-002-33.- and 0-002-88.- series.

The clutches are approved with ball valve, bolts for emergency running or a combination. Clutches with ball valve is designated -100 at the end of the drawing / type number, with emergency bolts -001 and with a combination -101.

Clutches with ball valves are approved for a higher RPM than without ball valves. Approved RPM is given in the tables in following pages.

General:

The permissible rated torque is found by dividing Tdyn(Ms) by at least 1,3 and Tstat (Mü) by at least 1,8, the minimum of these applies. Normally Tstat is not to exceed 2,5 times the rated torque. Special vibration conditions may require deviations of the a.m. limits.

Ice class notations:

If the ice class application factor KA_{ice} > 1.4, the torque capacities shall be increased by the ratio KA_{ice}/1.4. See the Rules Pt.4, Ch.4, Sec.3 B. Design

Type Approval documentation

Table 1 is valid for the 0-021-33.- serie.

Drawing/Type	Engagement torque Ms(Nm)	Static torque Mü(Nm)	Max RPM	
				*
0-021-339-55-000	7000	10500	3100	3200
333-55-000				
0-021-333-55-151	7700	11550	2550	3200
0-021-333-55-153	5900	8750	2550	3200
0-021-339-59-000	11200	16800	2250	3070
333-59-000				
0-021-339-63-000	16000	24000	2000	2725
333-63-000				
0-021-339-66-000	22500	33750	1800	2450
333-66-000				
0-021-339-72-000	32000	48000	1600	2095
333-72-000				
0-021-339-75-000	45000	67500	1400	1930

Job Id: **262.1-016138-2**
 Certificate No: **TAM00000Y5**

333-75-000				
0-021-339-78-000	63000	94500	1300	1710
333-78-000				
0-021-339-79-000	90000	135000	1150	1560
333-79-000				
0-021-339-81-000	125000	187500	1000	1400
333-81-000				
0-021-339-85-000	180000	270000	900	1245
333-85-000				
0-021-339-89-000	250000	375000	800	1125
333-89-000				
0-021-339-91-000	315000	472500	750	1000
333-91-000				
0-021-339-94-000	450000	675000	700	885
333-94-000				
0-021-339-96-000	630000	945000	600	815
333-96-000				

* Max. RPM for clutch with ball valve.

Table 2 is valid for the 0-021-007 and 0-021-067 series.

Drawing/Type	Engagement torque Ms(Nm)	Static torque Mü(Nm)	Max RPM
			*
0-021-067-47-155000	2000	3000	3900
0-021-007-55-169000	4000	6000	3100

Table 3 is valid for the 0-002-83.-, 0-002-33.- and 0-002-88.- series.

Drawing/Type	Engagement torque Ms(Nm)	Static torque Mü(Nm)	Max RPM
0-002-839-47-000	3200	4800	3000
833-47-000			
831-47-000			
0-002-837-47-151	4600	6900	3000
0-002-839-55-000	5500	8250	2500
833-55-000			
831-55-000			
			*

Job Id: **262.1-016138-2**
 Certificate No: **TAM00000Y5**

0-002-839-63-000	9000	13500	2200	2925
833-63-000				
831-63-000				
0-002-839-63-001	13000	19500	2200	2925
833-63-001				
831-63-001				
0-002-839-63-002	15600	23400	2400	2925
833-63-002				
831-63-002				
0-002-839-69-000	12000	18000	1800	2495
833-69-000				
831-69-000				
0-002-839-69-001	17000	25500	1800	2495
833-69-001				
831-69-001				
0-002-839-69-002	20500	30750	1800	2495
833-69-002				
831-69-002				
0-002-839-75-000	24000	36000	1500	2015
833-75-000				
831-75-000				
0-002-839-75-001	30000	45000	1500	2015
833-75-001				
831-75-001				
0-002-839-75-002	36000	54000	1500	2015
833-75-002				
831-75-002				
0-002-839-78-000	37000	55500	1200	1805
833-78-000				
831-78-000				
0-002-839-78-001	41000	61500	1200	1805
833-78-001				
831-78-001				
0-002-839-78-002	50000	75000	1200	1805
833-78-002				
831-78-002				
0-002-839-81-000	45000	67500	1000	1500
833-81-000				
831-81-000				
0-002-839-81-002	90000	135000	1000	1500
833-81-002				

Job Id: **262.1-016138-2**
 Certificate No: **TAM00000Y5**

831-81-002				
0-002-839-81-003	60000	90000	1000	1500
833-81-003				
831-81-003				
0-002-839-81-004	75000	112500	1000	1500
833-81-004				
831-81-004				
0-002-839-84-000	92000	138000	800	1320
833-84-000				
831-84-000				
0-002-839-84-001	102000	153000	800	1320
833-84-001				
831-84-001				
0-002-839-84-002	123000	184500	800	1320
833-84-002				
831-84-002				
0-002-839-87-000	140000	210000	750	1180
833-87-000				
831-87-000				
0-002-839-87-001	175000	262500	750	1180
833-87-001				
831-87-001				
0-002-839-87-002	210000	315000	750	1180
833-87-002				
831-87-002				
0-002-839-90-002	240000	360000	750	1060
833-90-002				
831-90-002				
0-002-839-90-003	300000	450000	700	1060
833-90-003				
831-90-003				

* Max. RPM for clutch with ball valve.

The type approval is also valid for designs deviating from the above mentioned types, provided no essential changes are made for the power transmitting parts.

Marking of product

The product to be marked with manufacturer's name or trademark and type number identification.

Job Id: **262.1-016138-2**
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Periodical assessment

For retention of the Type Approval, a DNVGL surveyor shall perform a survey after 2 and 3,5 years after issue of this certificate to verify that the conditions of the type approval are complied with.

The objective of the Periodical Assessment is to verify that the conditions for the Type Approval are not altered since the Type Approval Certificate was issued. The main scope of the Periodical Assessment will normally include:

- Verification of the Type Approval applicant's production and quality system w.r.t. ensuring continued consistent production of the Type Approved products at the Type Approval applicant's own premises and at other companies that are given the responsibility for manufacturing of the products.
- Review of the Type Approval documentation and that this is still used as basis for the production
- Review of possible changes to the design, the material and the performance of the product
- Verification of the product marking.

In cases where the Type Approved product is manufactured at other companies, the Periodical Assessment shall verify that the Type Approval applicant has a quality control system for consistent production at their licensees/subcontractors. Furthermore Periodical Assessment shall be carried out randomly at these companies.

When a Type Approved product is manufactured at other companies, the Type Approval applicant takes the sole responsibility for the conformity of the product to the applicable requirements.

Other conditions

For single propulsion plants, the clutch is to be of such design that sufficient torque transmission can be arranged in event of loss of hydraulic or pneumatic pressure.

The connection of the clutch to adjacent parts is not included in the type approval.

The type approval is also valid for versions with tapered shrink fit between hub and shaft.

The parts "Träger" and "Gehäuse" are to be made of material quality C45 EN 10250-2 or better, e.g. forged steel according to EN 10250-3.

END OF CERTIFICATE